

MILITARY SPECIFICATION

CV 7374.

SEMICONDUCTOR DEVICE DIODE

Description:- This specification covers the detail requirements for Silicon, Broadband Low Level Detector Crystals for J Band, and is in accordance with specification K1007 Issue 3, except as otherwise stated.

Mechanical Dimensions and Outlines:- See Fig. 1. Page 11.
Construction, Coaxial Shielded.

Connections:- The Pin is the Cathode.

Absolute Maximum Ratings:-

RATING	Tamb	Tstg	SHOCK	VIBRATION
UNIT	°C	°C	g	g
MIN.	-55	-55	-	-
MAX.	+70	+70	500	10

Note : A. Prototype. VX.4188

CV 7374

Primary Electrical Characteristics

Characteristic	Forward Resistance	Back Resistance	Z_V	Figure of Merit	V.S.W.R.
Unit	OHMS	K OHMS	OHMS	-	-
Min.	-	20	600	50	0.2
Max.	250	-	850	-	-
Conditions					
$T_{\text{ambient}} (^{\circ}\text{C})$	20	20	20	20	20
V_F (V)	0.5	-	-	-	-
V_R (V)	-	0.5	-	-	-
Input	-	-	1mV Max	-	5 μ W max
Frequency (Gc/s)	-	-	-	15	11.5 - 18.0

Reliability Assurance Requirements:- Under discussion

CV 7374

REQUIREMENTS

Marking The device shall be marked as K1007 Section B

QUALITY ASSURANCE PROVISIONS

Destructive Tests The tests listed in Table 2. Group B Inspection Sub-Groups 2, 3 and 4 and Table 3, Group C Inspection Sub-Group 1 are considered destructive.

PREPARATION FOR DELIVERY

Packaging for Delivery The device shall be packed according to K1007 Issue 3 Section A, 1.2(c). A.I.S. Carton Size

JOINT SERVICES CATALOGUE NUMBER

CV.7374 = 5960-99-037-

This specification has been prepared by, and the Qualification Approval Authority is:-

Ministry of Aviation, Royal Aircraft Establishment, Farnborough, Hants,
England.

1st October, 1963.

Page 3 of 11 Pages

TABLE 1. GROUP A INSPECTION

Examination or Test	TEST CONDITIONS		AQL %	Insp. Level	Symbol	LIMITS		Units
	K1007/ NATO Ref.	SPECIFIC CONDITIONS				Min.	Max.	
<u>SUB-GROUP 1</u> Visual and Mechanical	5.1	Excluding Physical Dimensions	0.65	II				
<u>SUB-GROUP 2</u> Figure of Merit		Forward Bias $50 \mu\text{A} \pm 1 \mu\text{A}$ $f = 15.0 \text{ Gc/s} \pm 0.1\%$						
Reverse Current		NOTES 1, 2 and 3 $V_r = -0.5 \text{ Volt}$		100%	M	50	-	-
Voltage Standing Wave Ratio		Power Level $5 \mu\text{W Max.}$ Forward Bias $50 \mu\text{A} \pm 1 \mu\text{A}$ NOTE 3 Relative to 1/64 mho. $f(1) = 12.5 \text{ Gc/s} \pm 0.1\%$ $f(2) = 15.0 \text{ Gc/s} \pm 0.1\%$ $f(3) = 17.5 \text{ Gc/s} \pm 0.1\%$		100%	Ir	-	25	μA
				100%		0.2	-	
				100%		0.2	-	
				100%		0.2	-	

TABLE 1. GROUP A INSPECTION (Contd.)

Examination or Test	TEST CONDITIONS		AQL %	Insp. Level	Symbol	LIMITS		Units
	K1007/ NATO Ref.	SPECIFIC CONDITIONS				Min.	Max.	
Video Resistance	8.B.4.1	Input = 1mV Max. (D.C. or A.C. RMS)	2.5	I	R _v	600	850	OHMS
Forward Current		V _f = 0.5 Volt	2.5	I	I _f	2	-	mA
<u>SUB-GROUPS 3 and 4</u> <u>OMITTED</u>								

CV7374

TABLE 2 GROUP B INSPECTION

Examination or Test	K1007/ NATO Ref.	TEST CONDITIONS		AQL %	Insp. Level	Symbol	LIMITS		Units
		SPECIFIC CONDITIONS					Min.	Max.	
<u>SUB-GROUP 1</u> Physical Dimensions	5.1	To Drawing Fig. 1 Page 11		6.5	I _A				
<u>SUB-GROUP 2</u> Temperature Cycling	5.5.	T = -55°C to + 70°C 5 cycles Duration 7 days		4.0	I _A				
Moisture Resistance	5.3.1.2	Temperature = + 35°C ± 2°C							
<u>SUB-GROUP 3</u> Vibration Fatigue	5.15.1	Non-operating Max. Peak Acceleration - 10g		4.0	I _A				
<u>SUB-GROUP 4</u> Tension Test	5.11	Weight 2 lb. Duration 10 Secs		6.5	I _A				
<u>SUB-GROUP 5 OMITTED</u> <u>SUB-GROUP 6 OMITTED</u> <u>SUB-GROUP 7</u> High and low temp. (Non-operating)	6.2								
High Temperature	6.2.1	T.Stg. = 70°C Duration 150 hrs.			I				
Low Temperature	6.2.2	T.Stg. = -55°C Duration 150 hrs.			I				

TABLE 2 GROUP B INSPECTION (Contd.)

Examination or Test	K1007/ NATO Ref.	TEST CONDITIONS	AQL %	Insp. Level	Symbol	LIMITS		Units
						Min.	Max.	
<u>SUB-GROUP 8 OMITTED</u>								
<u>END POINTS FOR</u> <u>SUB-GROUPS 2, 3, 4 &</u> <u>7.</u>								
Reverse Current		As in Group A Inspection Sub Group 2	6.5		I _R	-	40	μA
Figure of Merit		As in Group A Inspection Sub Group 2	6.5		M	40	-	

CV7374

TABLE 3 GROUP C INSPECTION

Examination or Test	TEST CONDITIONS	AQL %	Insp. Level	Symbol	LIMITS		Units
					Min.	Max.	
<p><u>SUB-GROUP 1</u></p> <p>Burnout</p> <p><u>END POINT FOR SUB-GROUP 1</u></p> <p>Change in Figure of Merit</p>	<p>K1007 NATO Ref.</p> <p>R.F. Peak Power = 40 mW min. $f = 9375 \text{ Mc/s} \pm 100 \text{ Mc/s}$ $t_p = 1 \text{ u Sec.} \pm 0.1 \text{ u sec.}$ P.r.f. = 1000 \pm 100 p.p.s Duration = 1 hour</p> <p>As in Group A Inspection Sub Group 2</p>	6.5	I _B	ΔM	-40	+60	%

TABLE 3 GROUP C INSPECTION (Contd.)

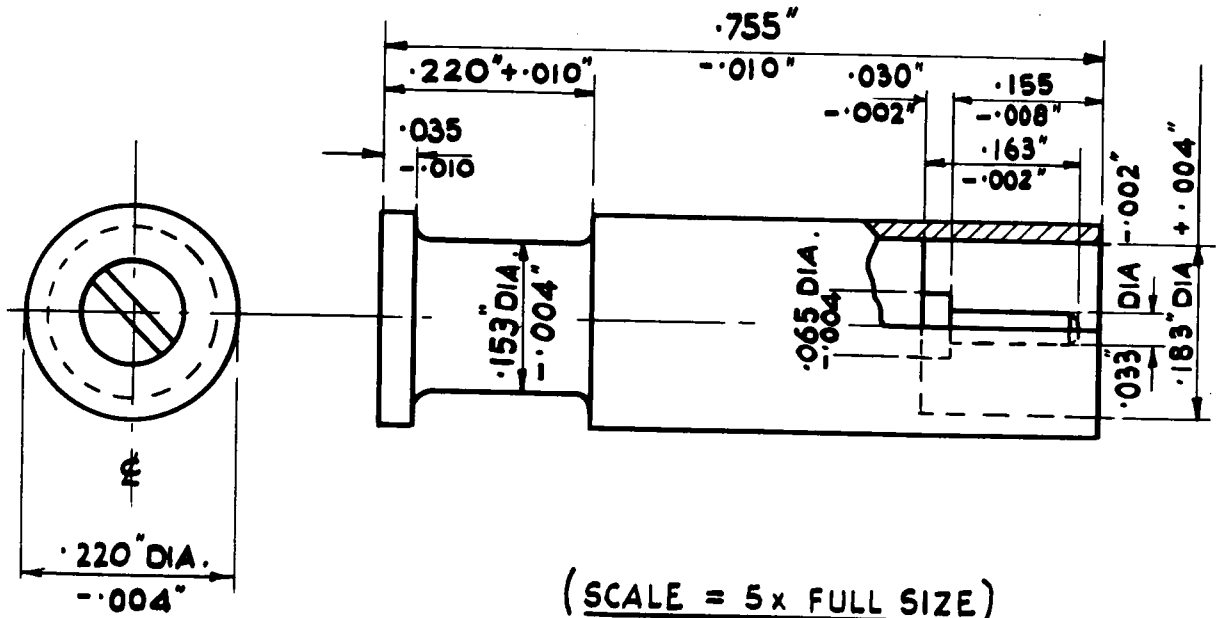
Examination or Test	TEST CONDITIONS		AQL %	Insp. Level	Symbol	LIMITS		Units	
	K1007 NATO Ref.	SPECIFIC CONDITIONS				Min.	Max.		
<u>SUB-GROUP 2</u> Shock	5.17	Maximum Acceleration = 500g	6.5	QA					
<u>END POINTS FOR</u> <u>SUB-GROUP 2</u> Reverse Current	-	As in Group A Inspection Sub Group 2				I _R	-	40	µA
Figure of Merit	-	As in Group A Inspection Sub Group 2				M	40	-	-

NOTES

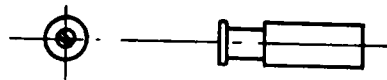
1. The valves shall be tested in a holder matched to 0.94 - 0.51 j relative to 1/64 mho.
2. The figure of merit of biased detectors shall be calculated from the results of comparison measurements of the tangential sensitivities of the biased detectors and unbiased detectors in the same approved apparatus.
The figure of merit of the unbiased detector is to be taken as the product of current sensitivity expressed in microamps per microwatt, and the square root of video resistance in ohms.
The current sensitivity is defined as the d.c. open-circuit voltage (mV/ μ W) developed across the valve at an input level between 1 and 5 μ W c.w. divided by the video resistance (ohms). The open circuit voltage may be obtained by a backing off method, using a variable battery supply of low impedance which is adjusted to give zero current through the valve.
3. The bias current shall be obtained from a supply having a minimum source resistance of 50 K .

CV 7374.

FIG. 1



NOTE :- THIS CRYSTAL VALVE
WILL FIT SAME HOLDER
AS IN 26 AND IN 78



ACTUAL SIZE.

